

Work Order ID 163390

Tuesday, June 27, 2017 11:36:22 AM

163390

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Item ID: D5152-7 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Aft Step Post
 Start Date: 7/12/2017 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 7/18/2017 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: DAS Date: JUL 03 2017 Tooling: _____ Date: _____ Run Start *NR1*
 QC: 21 Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5152	B								
100	DOOSAN LATHE	0.00							DAS 39 9-89
100						10			
Doosan	Memo	0.30							
Doosan Lathe	1- Turn as per Folio FB Rev: <u>112</u> & Dwg Rev: <u>13</u>								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							DAS 39 9-89
110						10			
QC	Memo	0.04							
Quality Control						5.0			

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.08				10	0		DAS 44 9-89 17-07-06
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo LOCATION: WA002	0.00 0.04				10			DAS 6 9-89 JUL 10 2017
170 *170* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.40							17/12/12 17.07.11

Picklist Print

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Work Order ID: 163390

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Parent Item: D5152-7

D5152-7

Parent Item Name: Aft Step Post

Start Date: 7/12/2017

Required Date: 7/18/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 15-01-08 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304RO.750		Purchased	No			100	f	34.7770	0.025	0.105263			DAS
M304RO 750									**			03751	39
304 SS Roundbar .750												17-07-09	9-89

Location

Loc Qty

Loc Code

MAT

0.583

M135512

0.583

MAT028

7.62

M137599

7.62

MAT029

26.574

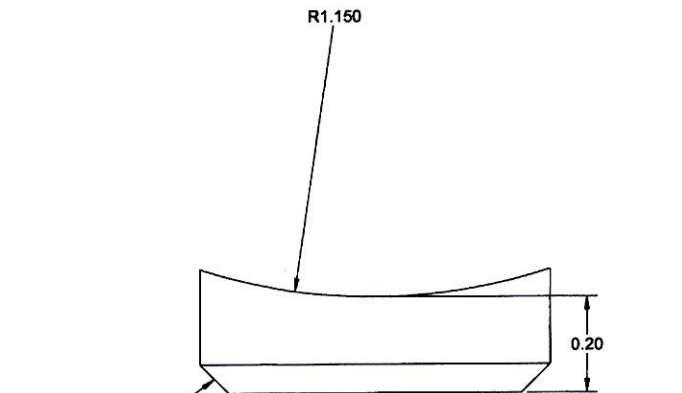
M137175

1.774

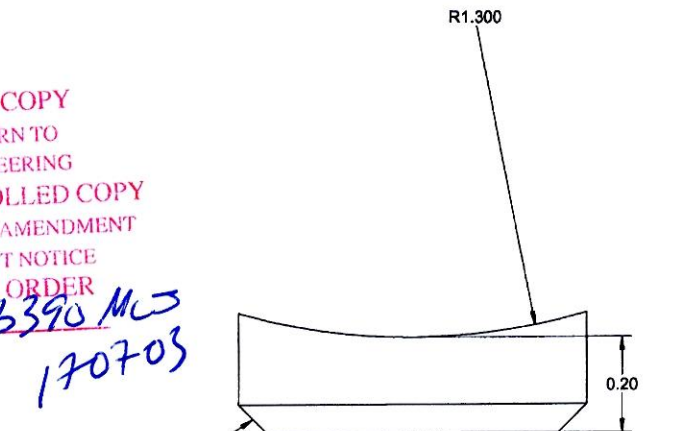
M137844

24.8

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. *163390 MWS*
170703



D5152-5 FWD STEP POST



D5152-7 AFT STEP POST

RELEASED

2015 FEB 09

- NOTES:
 1) MATERIAL: AISI 304/316 SS ROUND BAR PER ASTM A276, REF DART SPEC M304R0.750
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: 0.02 lbs

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	EPDMA		
CHECKED	DB	DRAWING NO.	REV. B
MFG. APPR.	DD	D5152	SHEET 5 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	POST MOUNT	NTS
DATE	15.01.09	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	